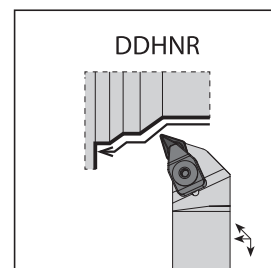
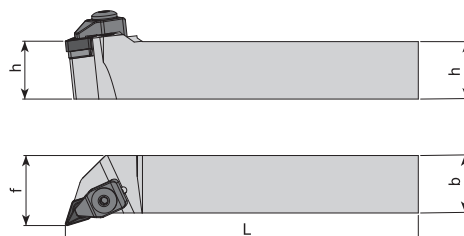


НОЖОВЕ СТРУГАРСКИ СЪС СМЕНЯЕМИ ТВЪРДОСПЛАВНИ ПЛАСТИНИ

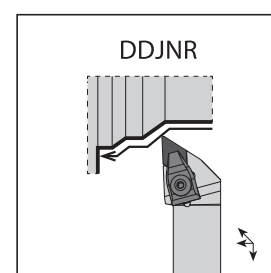
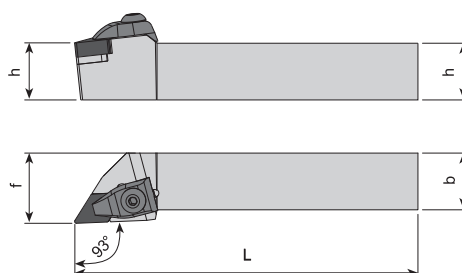
DDHNR/L, 107.5°

DDHNR/L	h	b	L	f
2020 K15	20	20	125	25
2525 M15	25	25	150	32
3232 P15	32	32	170	40



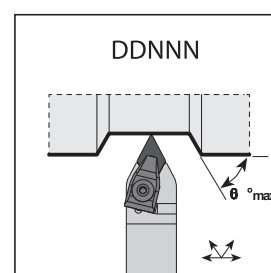
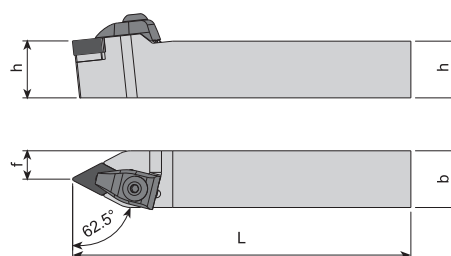
DDJNR/L, 93°

DDJNR/L	h	b	L	f
1616 H11	16	16	100	20
2020 K11	20	20	125	25
2525 M11	25	25	150	32
2020 K15	20	20	125	25
2525 M15	25	25	150	32
3232 P15	32	32	170	40
4040 S15	40	40	250	50
2020 K1504	20	20	125	25
2525 M1504	25	25	150	32
3232 P1504	32	32	170	40
4040 S1504	40	40	250	50



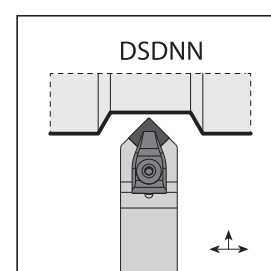
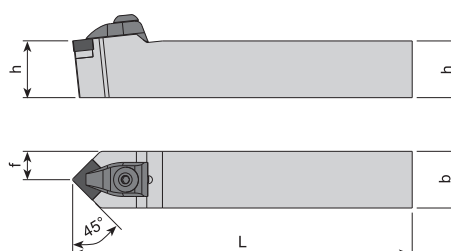
DDNNN, 62.5°

DDNNN	h	b	L	f
1616 H11	16	16	100	8
2020 K11	20	20	125	10
2525 M11	25	25	150	12.5
2020 K15	20	20	125	10
2525 M15	25	25	150	12.5
3232 P15	32	32	170	16



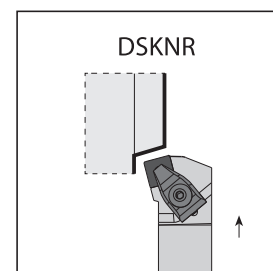
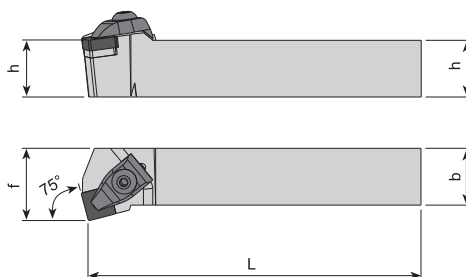
DSDNN, 45°

DSDNN	h	b	L	f
1616 H12	16	16	100	8
2020 K12	20	20	125	10
2525 M12	25	25	150	12.5
3232 P12	32	32	170	16



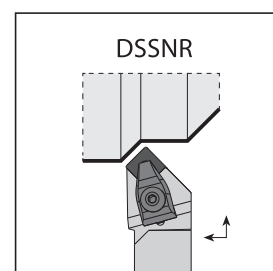
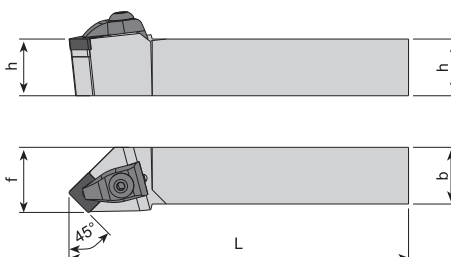
DSKNR/L, 75°

DSKNR/L	h	b	L	f
2020 K12	20	20	125	25
2525 M12	25	25	150	32
3232 P12	32	32	170	40
3232 P15	32	32	170	40



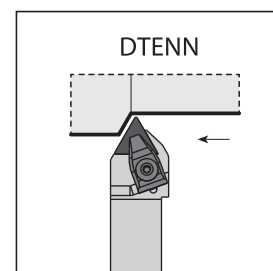
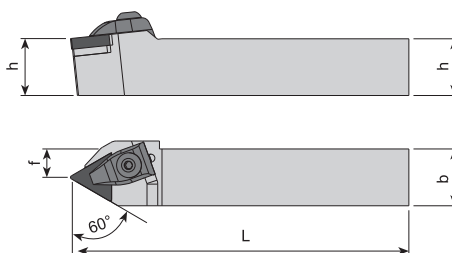
DSSNR/L, 45°

DSSNR/L	h	b	L	f
2020 K12	20	20	125	25
2525 M12	25	25	150	32
3232 P12	32	32	170	40
2525 M15	25	25	150	32
3232 P15	32	32	170	40



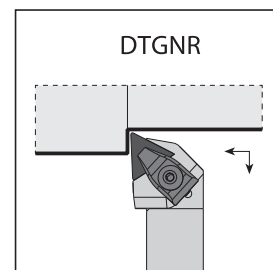
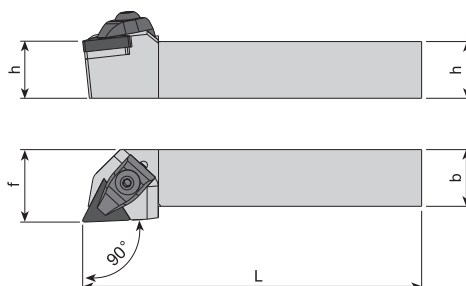
DTENN, 60°

DTENN	h	b	L	f
2020 K16	20	20	125	10
2525 M16	25	25	150	12.5
3232 P16	32	32	170	16
2525 M22	25	25	150	12.5
3232 P22	32	32	170	16



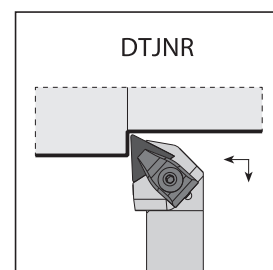
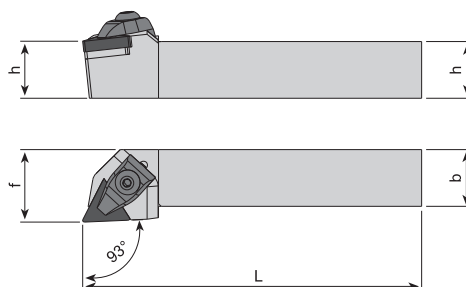
DTGNR/L, 90°

DTGNR/L	h	b	L	f
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40
2525 M22	25	25	150	32
3232 P22	32	32	170	40



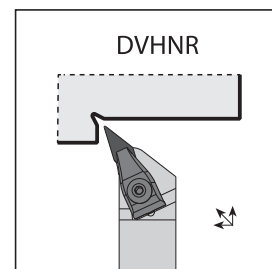
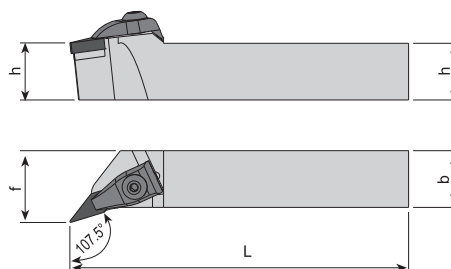
DTJNR/L, 93°

DTJNR/L	h	b	L	f
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40
2525 M22	25	25	150	32
3232 P22	32	32	170	40



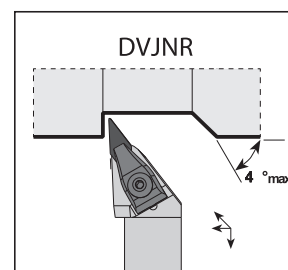
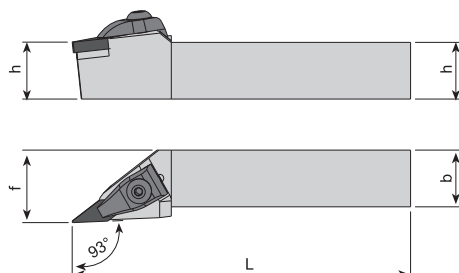
DVHNR/L, 107.5°

DVHNR/L	h	b	L	f
2020 K16	20	20	125	25
2525 M16	25	25	150	32



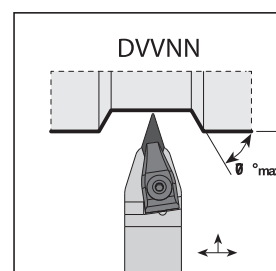
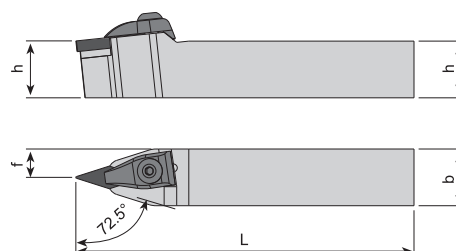
DVJNR/L, 93°

DVJNR/L	h	b	L	f
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



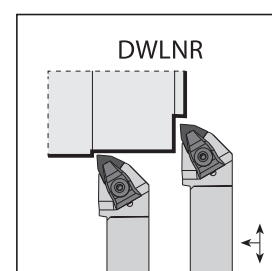
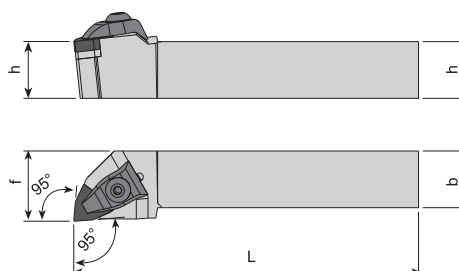
DVVNN, 72.5°

DVVNN	h	b	L	f
2020 K16	20	20	125	10
2525 M16	25	25	150	12.5
3232 P16	32	32	170	16



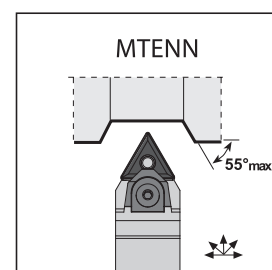
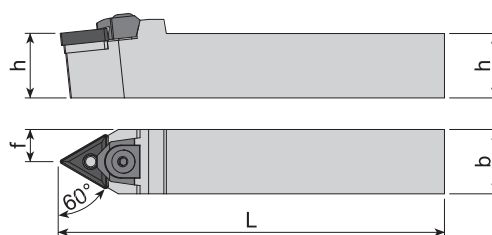
DWLNR/L, 95°

DWLNR/L	h	b	L	f
1616 H06	16	16	100	20
2020 K06	20	20	125	25
2525 M06	25	25	150	32
2020 K08	20	20	125	25
2525 M08	25	25	150	32
3232 P08	32	32	170	40



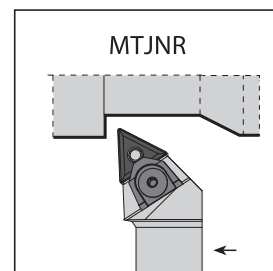
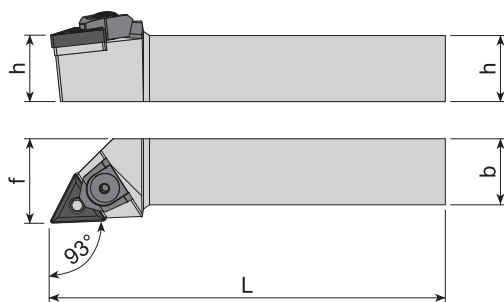
MTENN, 60°

MTENN	h	b	L	f
2020 K16	20	20	125	10
2525 M16	25	25	150	12.5
3232 P16	32	32	170	16
2525 M22	25	25	150	12.5
3232 P22	32	32	170	16



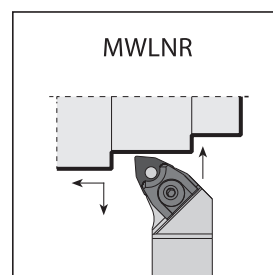
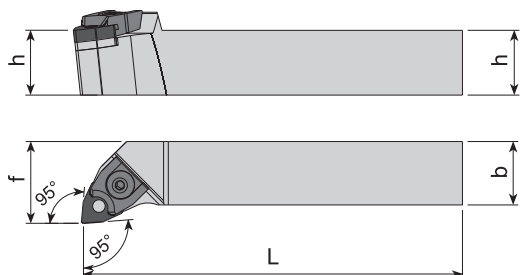
MTJNR/L, 93°

MTJNR/L	h	b	L	f
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40
2525 M22	25	25	150	32
3232 P22	32	32	170	40
4040 S22	40	40	250	50



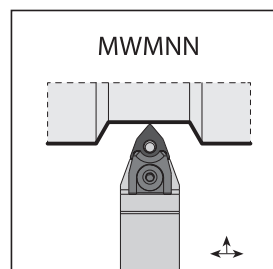
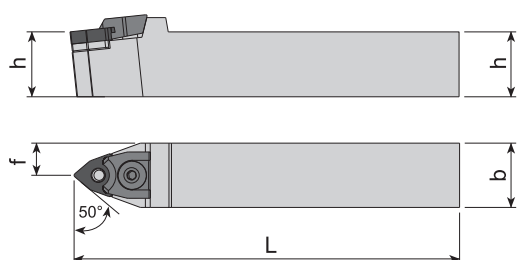
MWLNRL, 95°

MWLNRL	h	b	L	f
1616 H06	16	16	100	20
2020 K06	20	20	125	25
2525 M06	25	25	150	32
2020 K08	20	20	125	25
2525 M08	25	25	150	32
3232 P08	32	32	170	40



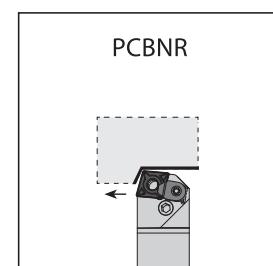
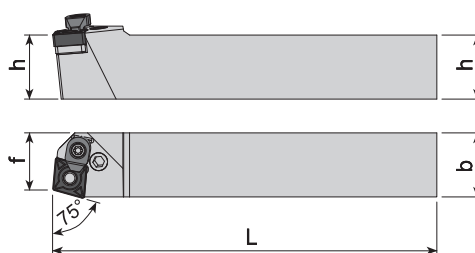
MWMNN, 50°

MWLNRL	h	b	L	f
1616 H06	16	16	100	20
2020 K06	20	20	125	25
2525 M06	25	25	150	32
2020 K08	20	20	125	25
2525 M08	25	25	150	32
3232 P08	32	32	170	40



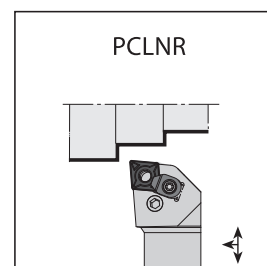
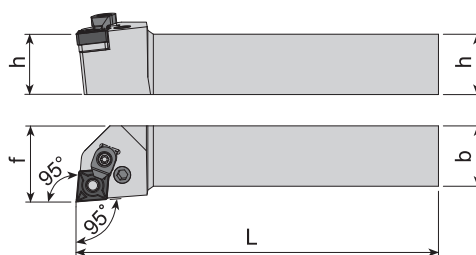
PCBNRL, 75°

PCBNRL	h	b	L	f
2020 K12C	20	20	125	17.5
2525 M12C	25	25	150	22.5
3232 P12C	32	32	170	27.5
2525 M16C	25	25	150	22
3232 P16C	32	32	170	27
3232 P19C	32	32	170	27
4040 S19C	40	40	250	37
4040 S25C	40	40	250	37



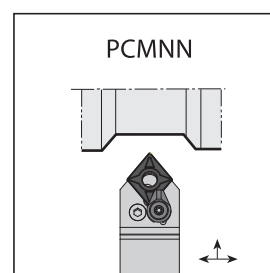
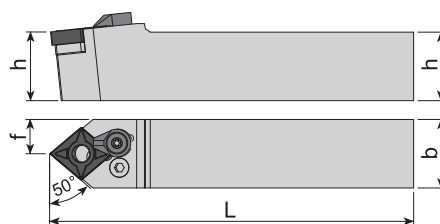
PCLNR/L, 95°

PCLNR/L	h	b	L	f
1616 H09	16	16	100	20
2020 K09	20	20	125	25
2525 M09	25	25	150	32
1616 H12C	16	16	100	20
2020 K12C	20	20	125	25
2525 M12C	25	25	150	32
3232 P12C	32	32	170	40
2525 M16C	25	25	150	32
3232 P16C	32	32	170	40
2525 M19C	25	25	150	32
3232 P19C	32	32	170	40
4040 S19C	40	40	250	50
4040 S25C	40	40	250	50
5050 S25C	50	50	250	60



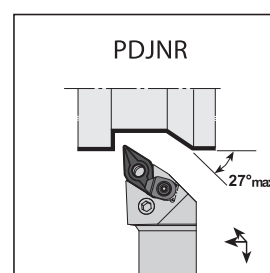
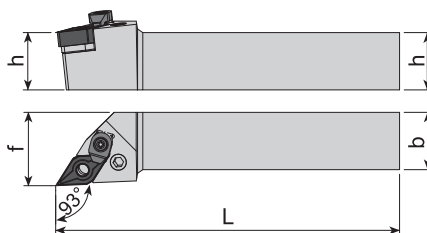
PCMNN, 50°

PCMNN	h	b	L	f
2020 K12C	20	20	125	10
2525 M12C	25	25	150	12.5
3232 P19C	32	32	170	16
4040 S25C	40	40	250	20



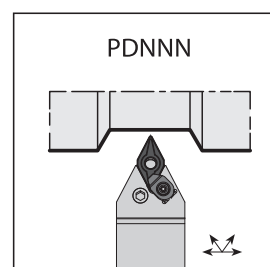
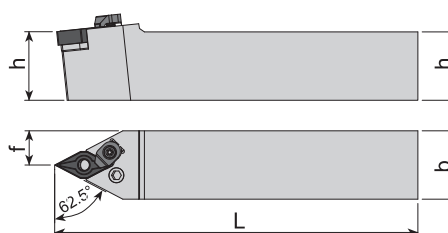
PDJNR/L, 93°

PDJNR/L	h	b	L	f
1616 H11	16	16	100	20
2020 K11	20	20	125	25
2525 M11	25	25	150	32
2020 K15C	20	20	125	25
2525 M15C	25	25	150	32
3232 P15C	32	32	170	40
4040 S15C	40	40	250	50



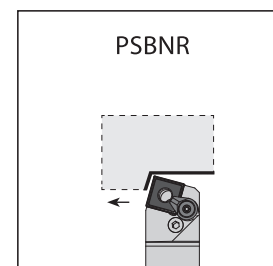
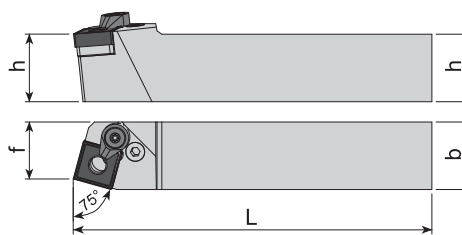
PDNNN, 62.5°

PDNNN	h	b	L	f
1616 H11	16	16	100	8
2020 K11	20	20	125	10
2525 M11	25	25	150	12.5
2020 K15	20	20	125	10
2525 M15C	25	25	150	12.5
3232 P15C	32	32	170	16



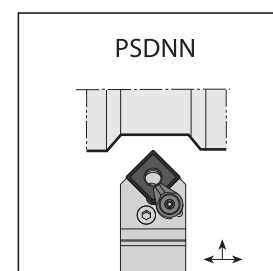
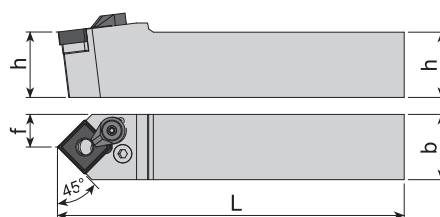
PSBNR/L, 75°

PSBNR/L	h	b	L	f
1616 H09	16	16	100	13
2020 K12	20	20	125	17
2525 M12C	25	25	150	22
3232 P12C	32	32	170	27
2525 M15C	25	25	150	22
3232 P15C	32	32	170	27
3232 P19C	32	32	170	27
4040 S19C	40	40	250	35
4040 S25C	40	40	250	35



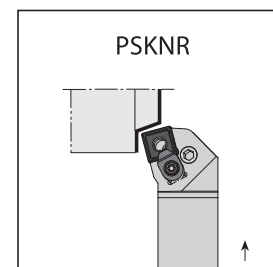
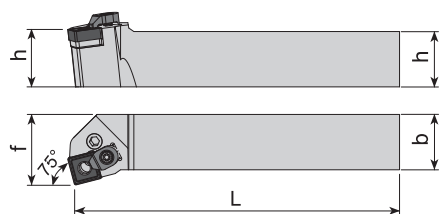
PSDNN, 45°

PSDNN	h	b	L	f
1616 H09	16	16	100	8
2020 K12C	20	20	125	10
2525 M12C	25	25	150	12.5
3232 P12C	32	32	170	16
2525 M15C	25	25	150	12.5
3232 P19C	32	32	170	16
4040 S25C	40	40	250	20



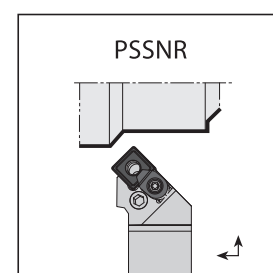
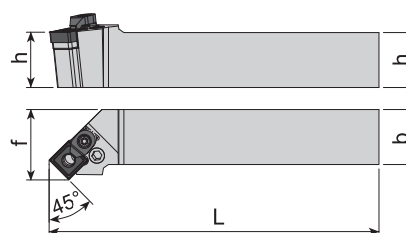
PSKNR/L, 75°

PSKNR/L	h	b	L	f
2020 K09	20	20	125	25
2020 K12C	20	20	125	25
2525 M12C	25	25	150	32
3232 P12C	32	32	170	40
2525 M15C	25	25	150	32
3232 P15C	32	32	170	40
3232 P19C	32	32	170	40
4040 S19C	40	40	250	50
4040 S25C	40	40	250	50
5050 S25C	50	50	250	60



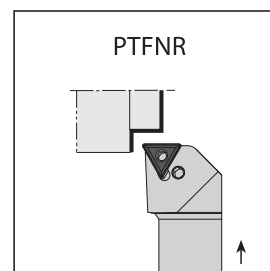
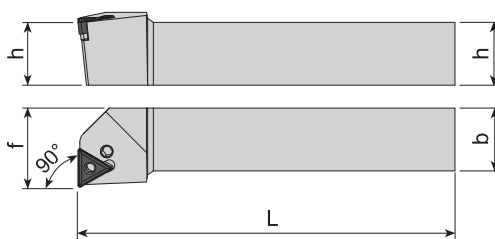
PSSNR/L, 45°

PSSNR/L	h	b	L	f
1616 H09	16	16	100	20
2020 K09	20	20	125	25
2020 K12C	20	20	125	25
2525 M12C	25	25	150	32
3232 P12C	32	32	170	40
3232 P19C	32	32	170	40
4040 S19C	40	40	250	50
4040 S25C	40	40	250	50



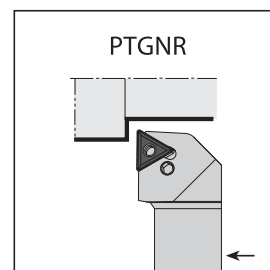
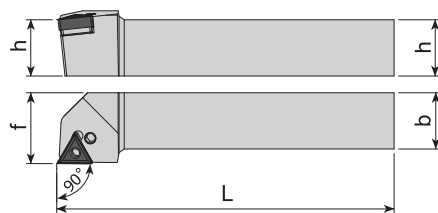
PTFNR/L, 90°

PTFNR/L	h	b	L	f
1616 H16	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40
2525 M22C	25	25	150	32
3232 P22C	32	32	170	40



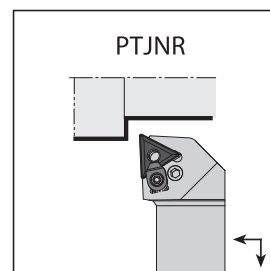
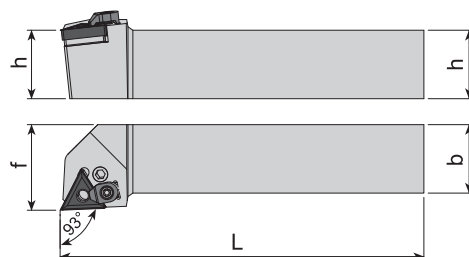
PTGNR/L, 90°

PTGNR/L	h	b	L	f
1616 H16	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
2525 M22C	25	25	150	32
3232 P22C	32	32	170	40



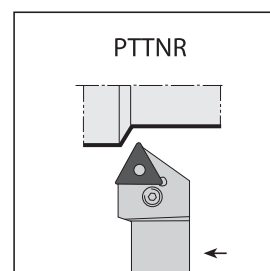
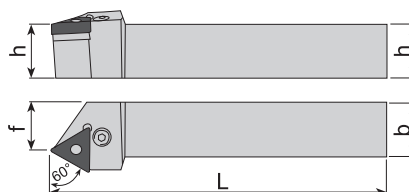
PTJNR/L, 93°

PTJNR/L	h	b	L	f
1616 H16	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40
2525 M22C	25	25	150	32
3232 P22C	32	32	170	40



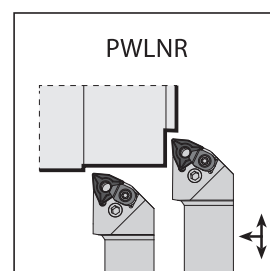
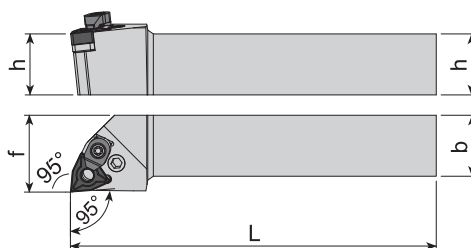
PTTNR/L, 60°

PTTNR/L	h	b	L	f
1616 H16	16	16	100	13
2020 K16	20	20	125	17
2525 M16	25	25	150	21.5
3232 P16	32	32	170	31
2525 M22C	25	25	150	20.5
3232 P22C	32	32	170	29



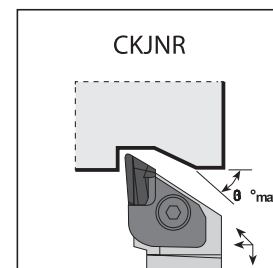
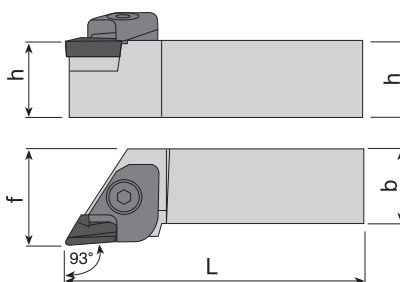
PWLNR/L, 95°

PWLNR/L	h	b	L	f
1616 H06	16	16	100	20
2020 K06	20	20	125	25
2525 M06	25	25	150	32
1616 H08	16	16	100	20
2020 K08C	20	20	125	25
2525 M08C	25	25	150	32
3232 P08C	32	32	170	40



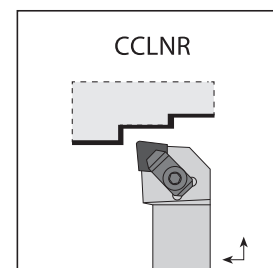
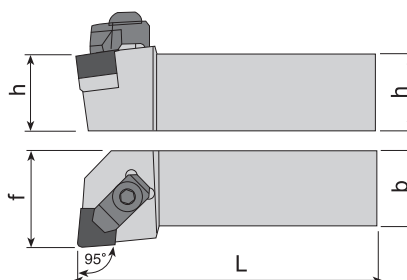
CKJNR/L, 93°

CKJNR/L	h	b	L	f
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40
4040 S16	40	40	250	50



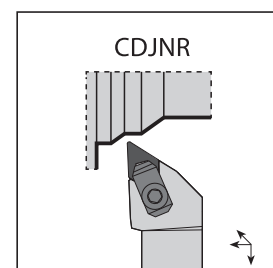
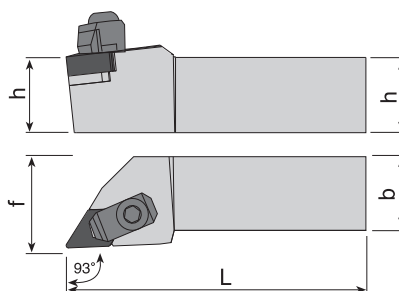
CCLNR/L, 95°

CCLNR/L	h	b	L	f
2525 M1207C	25	25	150	32
3232 P1207C	32	32	170	40
2525 M1607C	25	25	150	32



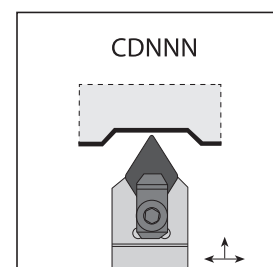
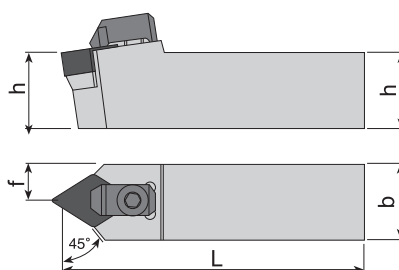
CDJNR/L, 93°

CDJNR/L	h	b	L	f
2525 M1107C	25	25	150	32
2525 M1507C	25	25	150	32
3232 P1507C	32	32	170	40



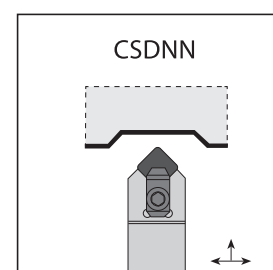
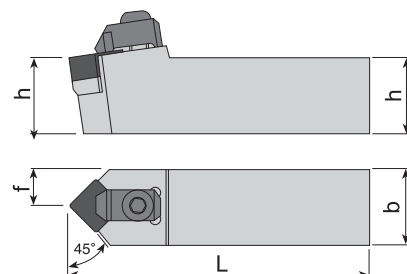
CDNNN, 62.5°

CDNNN	h	b	L	f
2525 M1107C	25	25	150	12.5



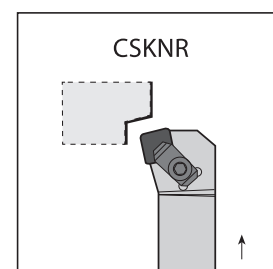
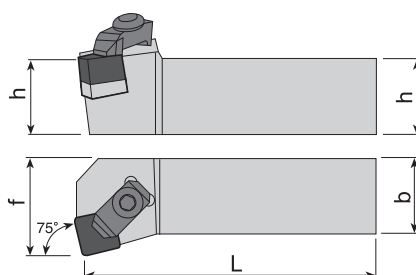
CSDNN, 45°

CSDNN	h	b	L	f
2525 M1207C	25	25	150	12.5
3232 P1207C	32	32	170	16



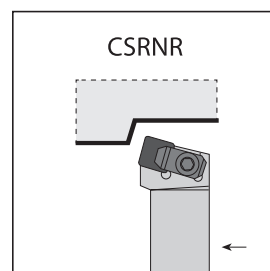
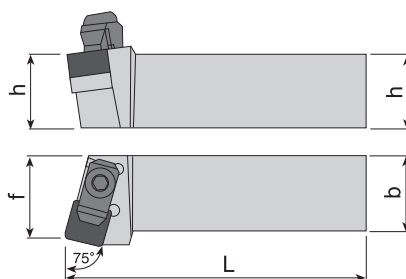
CSKNR/L, 75°

CSKNR/L	h	b	L	f
2525 M1207C	25	25	150	32
3232 P1207C	32	32	170	40



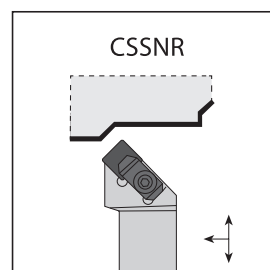
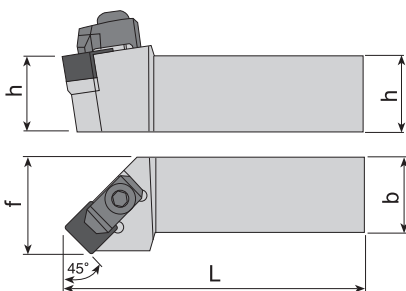
CSRNR/L, 75°

CSRNR/L	h	b	L	f
2525 M1207C	25	25	150	32
3232 P1207C	32	32	170	40



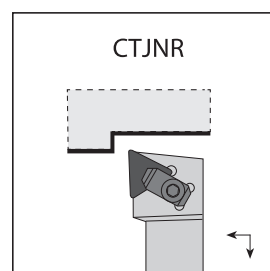
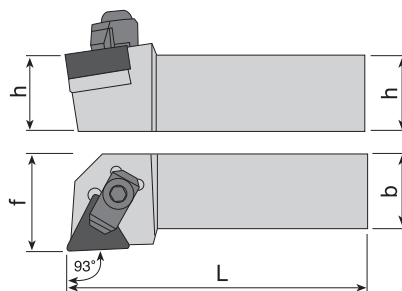
CSSNR/L, 45°

CSSNR/L	h	b	L	f
2525 M1207C	25	25	150	32
3232 P1207C	32	32	170	40



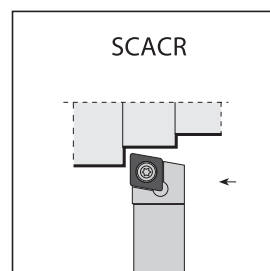
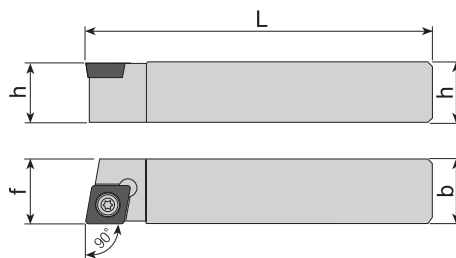
CTJNR/L, 93°

CTJNR/L	h	b	L	f
2525 M1607C	25	25	150	32
3232 P1607C	32	32	170	40



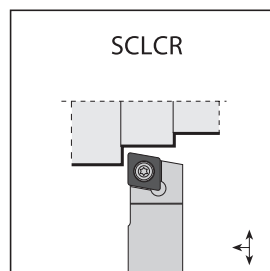
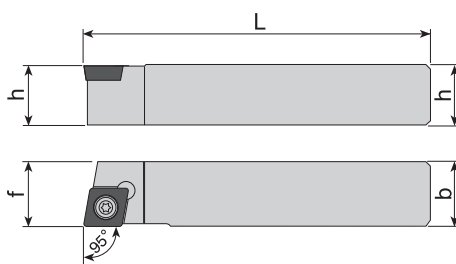
SCACR/L, 90°

SCACR/L	h	b	L	f
0808 E06	08	08	70	10
1010 E06	10	10	70	12
1212 F09	12	12	80	16
1616 H09	16	16	100	20
2020 K09	20	20	125	25
2020 K12	20	20	125	25
2525 M12	25	25	150	32



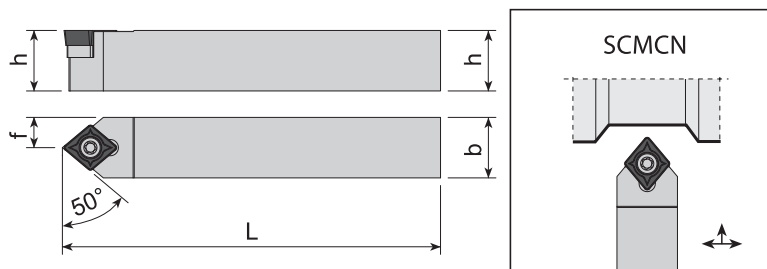
SCLCR/L, 95°

SCLCR/L	h	b	L	f
0808 E06	08	08	70	10
1010 E06	10	10	70	12
1212 F09	12	12	80	16
1616 H09	16	16	100	20
2020 K09	20	20	125	25
2525 M09	25	25	150	32
2020 K12	20	20	125	25
2525 M12	25	25	150	32



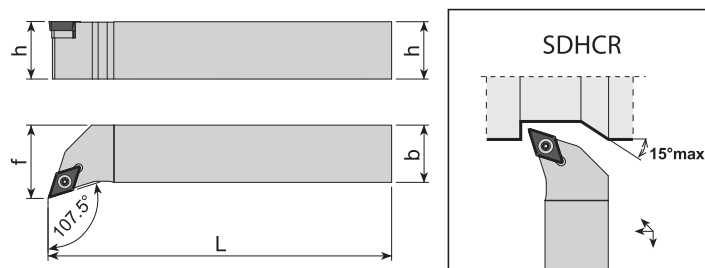
SCMCN, 50°

SCMCN	h	b	L	f
0808 E06	08	08	70	04
1010 E06	10	10	70	05
1212 F06	12	12	80	06
1212 F09	12	12	80	06
1616 H09	16	16	100	08
2020 K12	20	20	125	10
2525 M12	25	25	150	12.5



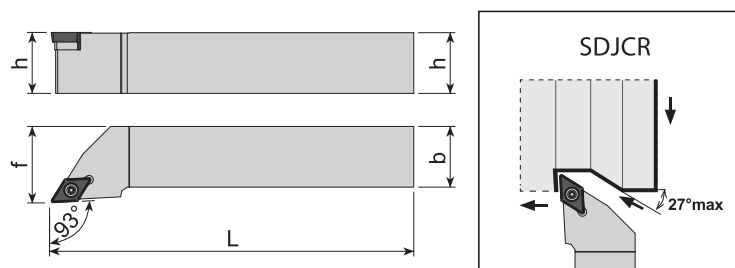
SDHCR/L, 107,5°

SDHCR/L	h	b	L	f
0808 E07	08	08	70	10
1010 E07	10	10	70	12
1212 F07	12	12	80	16
1616 H07	16	16	100	20
1616 H11	16	16	100	20
2020 K11	20	20	125	25
2525 M11	25	25	150	32
3232 P11	32	32	170	40



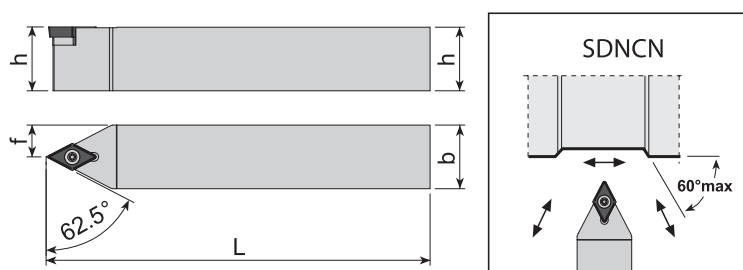
SDJCR/L, 93°

SDJCR/L	h	b	L	f
0808 E07	08	08	70	10
1010 E07	10	10	70	12
1212 F07	12	12	80	16
1616 H07	16	16	100	20
1616 H11	16	16	100	20
2020 K11	20	20	125	25
2525 M11	25	25	150	32
3232 P11	32	32	170	40



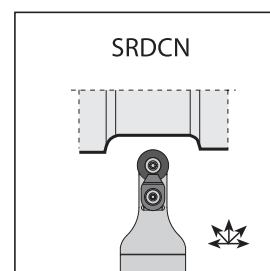
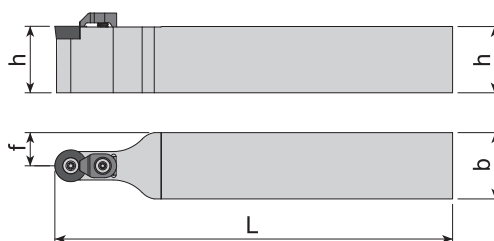
SDNCN, 62.5°

SDNCN	h	b	L	f
0808 E07	08	08	70	4
1010 E07	10	10	70	5
1212 F07	12	12	80	6
1616 H07	16	16	100	8
1616 H11	16	16	100	8
2020 K11	20	20	125	10
2525 M11	25	25	150	12.5
3232 P11	32	32	170	16



SRDCN

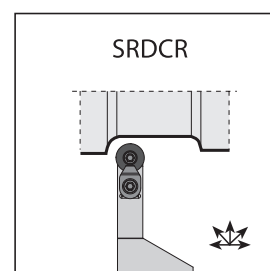
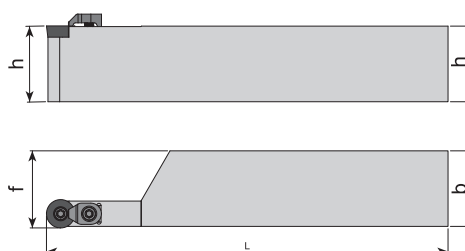
SRDCN	h	b	L	f
1616 H06	16	16	100	8
2020 K06	20	20	125	10
2525 M06	25	25	150	12.5
1616 H08C	16	16	100	8
2020 K08C	20	20	125	10
2525 M08C	25	25	150	12.5
1616 H10C	16	16	100	8
2020 K10C	20	20	125	10
2525 M10C	25	25	150	12.5
3232 P10C	32	32	170	16
2020 K12C	20	20	125	10
2525 M12C	25	25	150	12.5
3232 P12C	32	32	170	16



SRDCN	h	b	L	f
2525 M16C	25	25	150	12.5
3232 P16C	32	32	170	16
2525 M20C	25	25	150	12.5
3232 P20C	32	32	170	16
3232 P25C	32	32	170	16
3232 P32C	32	32	170	16

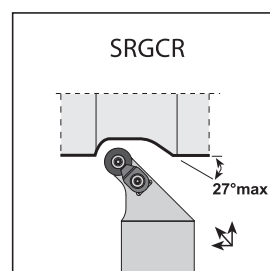
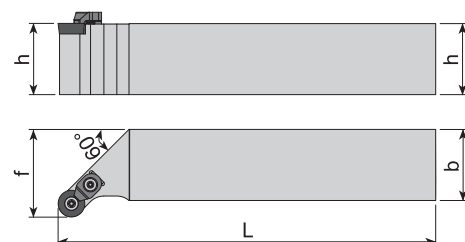
SRDCR/L

SRDCR/L	h	b	L	f
3232 P12C	32	32	170	32.6



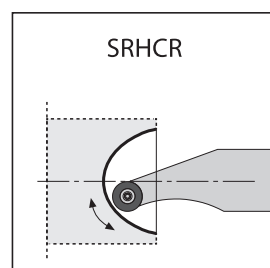
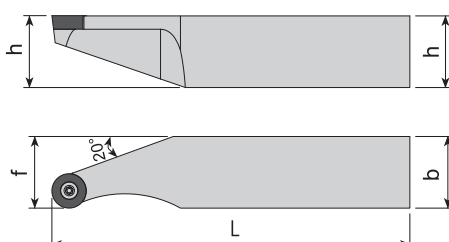
SRGCR/L

SRGCR/L	h	b	L	f
1616 H06	16	16	100	20
2020 K06	20	20	125	25
1616 H08C	16	16	100	20
2020 K08C	20	20	125	25
2525 M08C	25	25	150	32
1616 H10C	16	16	100	20
2020 K10C	20	20	125	25
2525 M10C	25	25	150	32
3232 P10C	32	32	170	40
2020 K12C	20	20	125	25



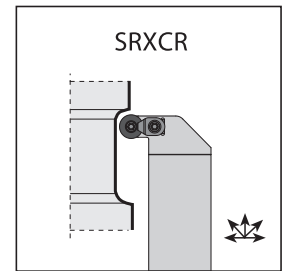
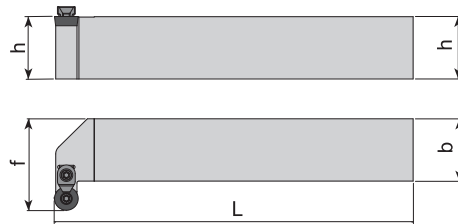
SRHCR/L, 20°

SRHCR/L	h	b	L	f	min R
2525 K08	25	25	125	25	32.5
2525 K10	25	25	125	25	36
2525 K12	25	25	125	25	40
2525 K16	25	25	125	25	47.5



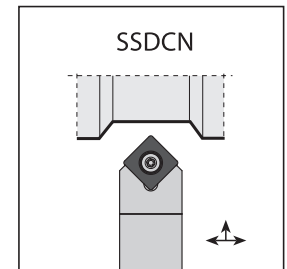
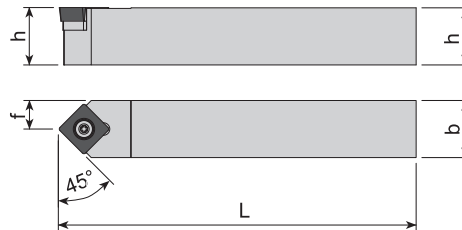
SRXCR/L

SRXCR/L	h	b	L	f
3232 X08C	32	32	220	47
3232 X10C	32	32	220	47
3232 X12C	32	32	220	47



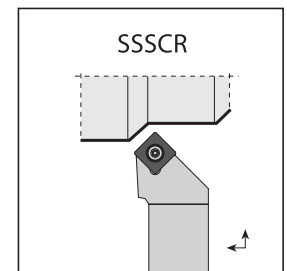
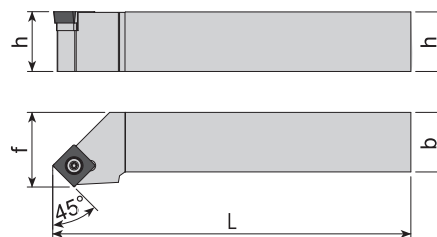
SSDCN, 45°

SSDCN	h	b	L	f
1212 F09	12	12	80	6
1616 H09	16	16	100	8
2020 K09	20	20	125	10
1616 H12	16	16	100	8
2020 K12	20	20	125	10
2525 M12	25	25	150	12.5



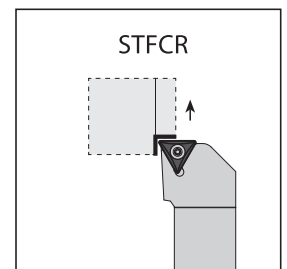
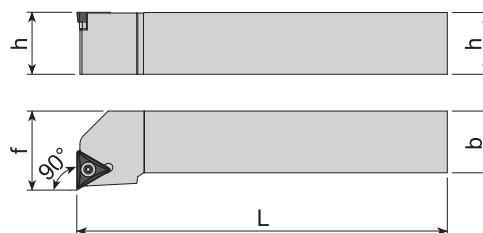
SSSCR/L, 45°

SSSCR/L	h	b	L	f
1212 F09	12	12	80	16
1616 H09	16	16	100	20
2020 K09	20	20	125	25
1616 H12	16	16	100	20
2020 K12	20	20	125	25
2525 M12	25	25	150	32



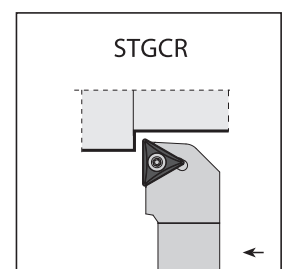
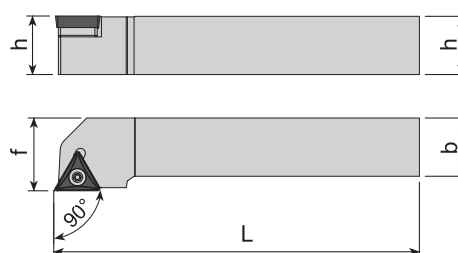
STFCR/L, 90°

STFCR/L	h	b	L	f
0808 E09	08	08	70	10
1010 E09	10	10	70	12
1212 F11	12	12	80	16
1616 H11	16	16	100	20
1616 H16	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



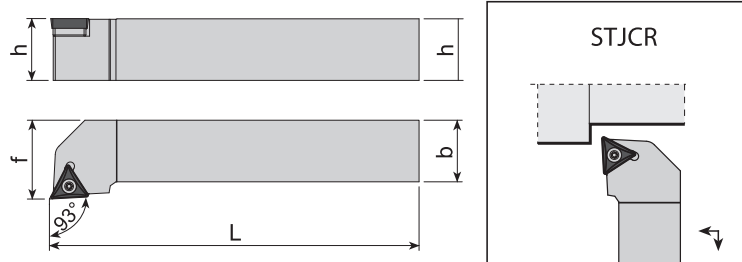
STGCR/L, 90°

STGCR/L	h	b	L	f
0808 E09	08	08	70	10
1010 E09	10	10	70	12
1212 F11	12	12	80	16
1616 H11	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



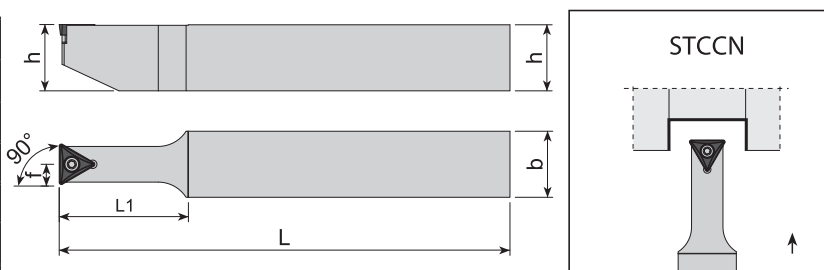
STJCR/L, 93°

STJCR/L	h	b	L	f
0808 E09	08	08	70	10
1010 E09	10	10	70	12
1212 F11	12	12	80	16
1616 H11	16	16	100	20
1616 H16	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



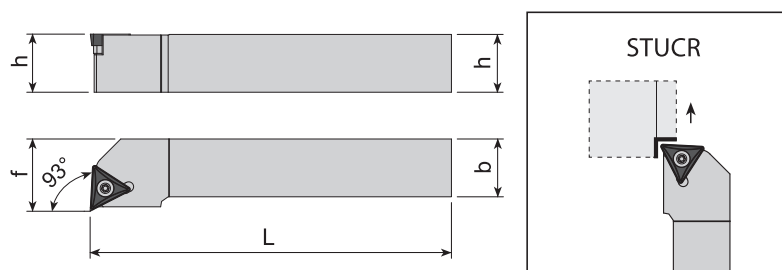
STCCN, 90°

STCCN	h	b	L	f	L ₁
2020 L11	20	20	140	10	50
1616 K16	16	16	125	8	24
2020 M16	20	20	150	10	30
2525 P16	25	25	170	12.5	37.5
3232 R16	32	32	200	16	48
2525 P22	25	25	170	12.5	37.5



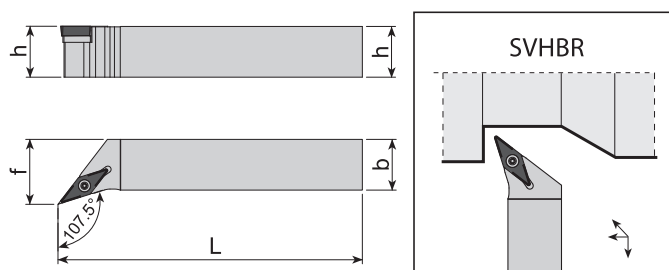
STUCR/L, 93°

STUCR/L	h	b	L	f
0808 E09	08	08	70	10
1010 E09	10	10	70	12
1212 F11	12	12	80	16
1616 H11	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



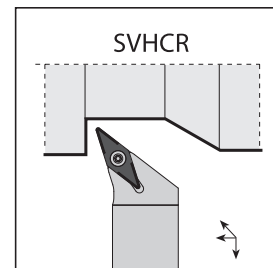
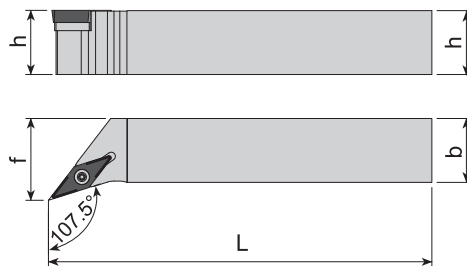
SVHBR/L, 107.5°

SVHBR/L	h	b	L	f
1212 F11	12	12	80	16
1616 H11	16	16	100	20
2020 K11	20	20	125	25
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



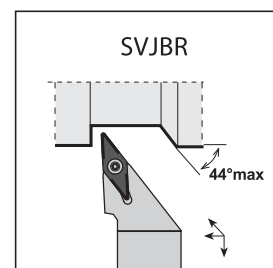
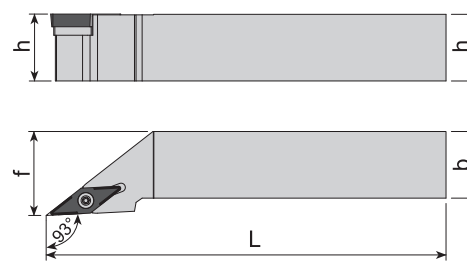
SVHCR/L, 107.5°

SVHCR/L	h	b	L	f
1212 F11	12	12	80	16
1616 H11	16	16	100	20
2020 K11	20	20	125	25
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



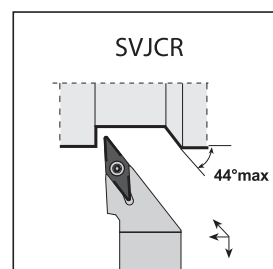
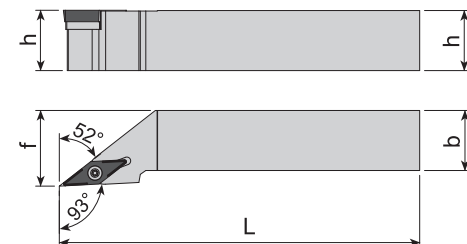
SVJBR/L, 93°

SVJBR/L	h	b	L	f
1212 F11	12	12	80	16
1616 H11	16	16	100	20
2020 K11	20	20	125	25
1616 H16	16	16	100	20
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



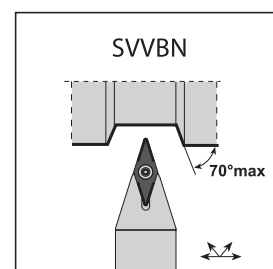
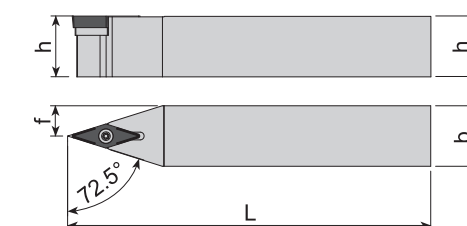
SVJCR/L, 93°

SVJCR/L	h	b	L	f
1212 F11	12	12	80	16
1616 H11	16	16	100	20
2020 K11	20	20	125	25
1212 F16	12	12	80	16
2020 K16	20	20	125	25
2525 M16	25	25	150	32
3232 P16	32	32	170	40



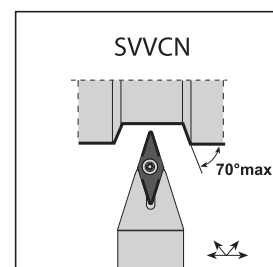
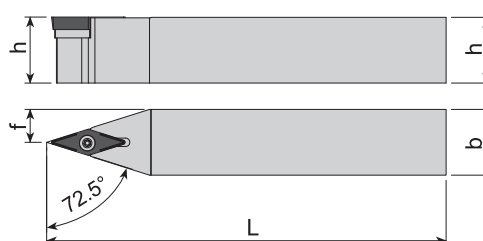
SVVBN, 72.5°

SVVBN	h	b	L	f
1212 F11	12	12	80	06
1616 H11	16	16	100	08
2020 K11	20	20	125	10
2020 K16	20	20	125	10
2525 M16	25	25	150	12.5
3232 P16	32	32	170	16



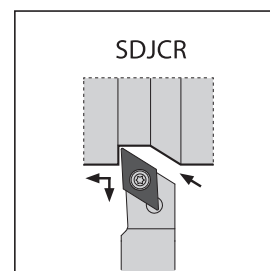
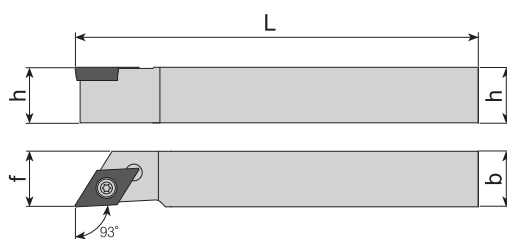
SVVCN, 72.5°

SVVCN	h	b	L	f
1212 F11	12	12	80	06
1616 H11	16	16	100	08
2020 K11	20	20	125	10
2020 K16	20	20	125	10
2525 M16	25	25	150	12.5
3232 P16	32	32	170	16



SDJCR/L, 93°

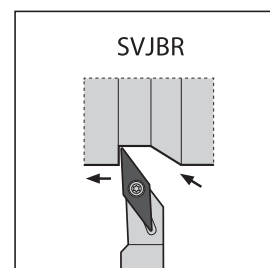
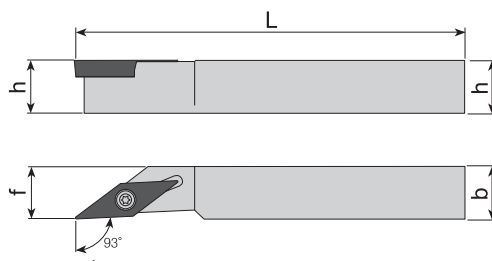
SDJCR/L	h	b	L	f
0808 X07-S	08	08	115	08
1010 X07-S	10	10	115	10
1212 G07-S	12	12	90	12
1212 X07-S	12	12	130	12
1616 F07-S	16	16	75	16
1616 X07-S	16	16	130	16
2020 X07-S	20	20	120	20
1212 G11-S	12	12	90	12
1212 X11-S	12	12	130	12
1212 K11-S	12	12	125	12
1616 F11-S	16	16	75	16



SDJCR/L	h	b	L	f
1616 X11-S	16	16	130	16
1616 K11-S	16	16	125	16
2020 X11-S	20	20	120	20

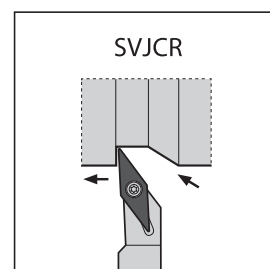
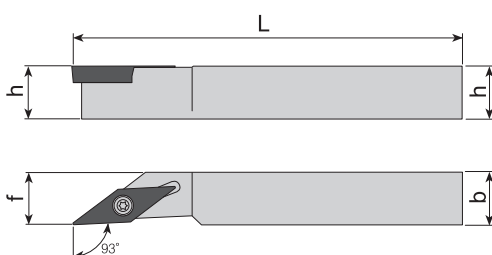
SVJBR/L, 93°

SVJBR/L	h	b	L	f
1616 K11-S	16	16	125	16



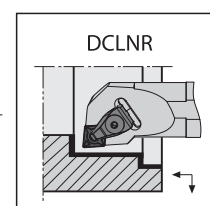
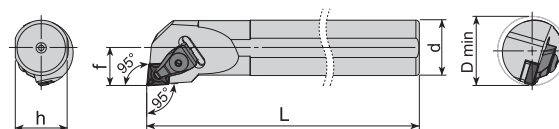
SVJCR/L, 93°

SVJCR/L	h	b	L	f
0808 X11-S	08	08	115	08
1212 K11-S	12	12	125	12



DCLNR/L, 95°

DCLNR/L	d	h	L	f	D min
S25S DCLNR/L 09	25	23	250	17	≥32
S25S DCLNR/L 12	25	23	250	17	≥32
S32T DCLNR/L 12	32	30	300	22	≥40
S40U DCLNR/L 12	40	37.5	350	27	≥50
S50V DCLNR/L 12	50	47	400	35	≥63
S32T DCLNR/L 16	32	30	300	22	≥40
S40U DCLNR/L 16	40	37.5	350	27	≥50
S50V DCLNR/L 16	50	47	400	35	≥63



DD-NR/L, 62.5°

DD-NR/L	d	h	L	f	D min
S32T DD-NR/L 15	32	30	300	26	≥44
S40U DD-NR/L 15	40	37.5	350	29	≥52
S50V DD-NR/L 15	50	47	400	35	≥67

