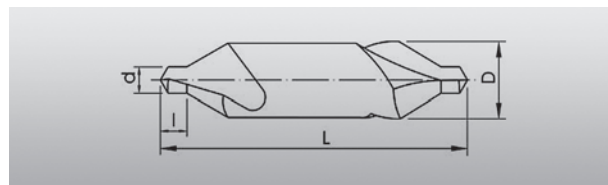
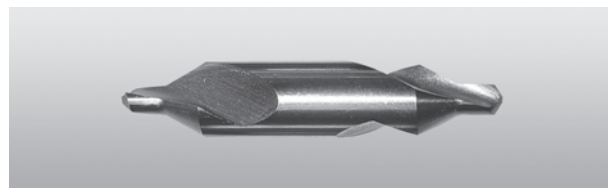


ЦЕНТРОВИ СВРЕДЕЛИ

Центрови свредла 60° с шлифовани канали, **DIN 333** Форма А

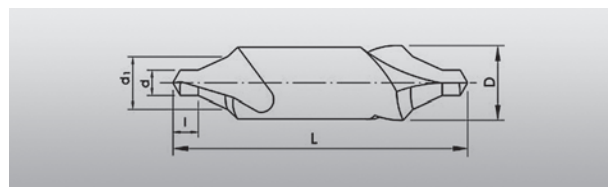
d k12 mm	l mm	D h9 mm	L mm
1	1.3	3.15	31.5
1.25	1.6	3.15	31.5
1.6	2	4	35.5
2	2.5	5	40
2.5	3.1	6.3	45
3.15	3.9	8	50
4	5	10	56
5	6.3	12.5	63
6.3*	8	16	71
8*	10.1	20	80
10*	12.8	25	100



*Изработват се с фрезеровани канали

Центрови свредла 60° с шлифовани канали, **DIN 333** Форма В

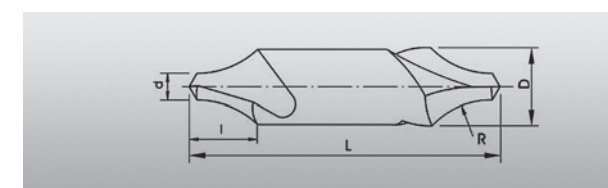
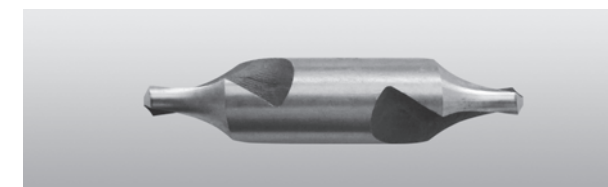
d k12 mm	l mm	D h9 mm	d ₁ mm	L mm
1	1.3	4	2.12	35.5
1.25	1.6	5	2.65	40
1.6	2	6.3	3.35	45
2	2.5	8	4.25	50
2.5	3.1	10	5.3	56
3.15	3.9	11.2	6.7	60
4*	5	14	8.5	67
5*	6.3	18	10.6	75
6.3*	8	20	13.2	80
8*	10.1	25	17	100
10*	12.8	31.2	21.2	125



*Изработват се с фрезеровани канали

Центрови свредла 60° с шлифовани канали, **DIN 333** Форма R

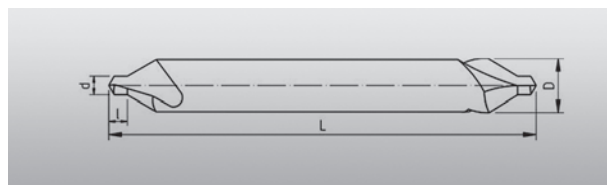
d k12 mm	l mm	D h9 mm	R mm		L mm
			max	min	
1	3	3.15	3.13	2.5	31.5
1.25	3.35	3.15	4	3.15	31.5
1.6	4.25	4	5	4	35.5
2	5.3	5	6.3	5	40
2.5	6.7	6.3	8	6.3	45
3.15	8.5	8	10	8	50
4	10.6	10	12.5	10	56
5	13.2	12.5	16	12.5	63
6.3*	17	16	20	16	71
8*	21.2	20	25	20	80
10*	26.5	25	31.5	20	100



*Изработват се с фрезеровани канали

Центрови свредла 60°, Удължени, Форма А

d k12 mm	l mm	D h9 mm	L mm
1	1.3	3.15	60
1.25	1.6	3.15	60
1.6	2	4	60
1	1.3	3.15	80
1.25	1.6	3.15	80
1.6	2	4	80
2	2.5	5	80
2.5	3.1	6.3	80
3.15	3.9	8	80
1.6	2	4	100
2	2.5	5	100
2.5	3.1	6.3	100
3.15	3.9	8	100
4	5	10	100
5	6.3	12.5	100
1.6	2	4	120
2	2.5	5	120
2.5	3.1	6.3	120
3.15	3.9	8	120
4	5	10	120
5	6.3	12.5	120



Центрови свредла 60°, Удължени, Форма В

d k12 mm	l mm	D h9 mm	d ₁ k12 mm	L mm
1	1.3	4	2.12	80
1.25	1.6	5	2.65	80
1.6	2	6.3	3.35	120
2	2.5	8	4.25	120
2.5	3.1	10	5.3	120
3.15	3.9	11.2	6.7	120



Центрови свредла 60°, Удължени, Форма R

d k12 mm	l mm	D h9 mm	R mm		L mm
			max	min	
1	3	3.15	3.13	2.5	80
1.25	3.35	3.15	4	3.15	80
1.6	4.25	4	5	4	100
2	5.3	5	6.3	5	100
2.5	6.7	6.3	8	6.3	100
3.15	8.5	8	10	8	120
4	10.6	10	12.5	10	120
5	13.2	12.5	16	12.5	120

